

Work Order ID 57682



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April 13, 2010 12:49:24 PM

Item ID: D3566-5

Accept



Setup Start



Revision ID:

Item Name: Gasket

Stop



Start Date: 4/13/10 Start Qty: 20.00



Cust Item ID:

Required Date: 4/14/10 Req'd Qty: 20.00



Customer:

Reference:

Approvals: Process Plan:

Bud

Date: 10-4-13

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D3566	Rev C

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

10-4-13

FLOW CNC Waterjet

I-Cut as per Dwg D3566 Dwg Rev: C Prog Rev: C U2-
Deburr if necessary

(20)

110

QC2- Inspect parts off machine FAI/FAIB

0.00



Memo

0.00

10-4-13

Quality Control

120

QC8- Inspect parts - second check

0.00



Memo

0.00

Counted +20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Req'd Qty: 20.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
Description

130



Identify as per dwg & Stock Location:

FP 15

Set Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Packaging

Memo

0.00

16-4-15

(200) SP

Packaging

140



QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

10/04/19 AF

MF 10-4-16

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Picklist Print

April 13, 2010 12:49:23 PM

Page 1

Work Order ID: 57682



Parent Item: D3566-5



Parent Item Name: Gasket

Start Date: 4/13/10

Required Date: 4/14/10

Comments: IPP Rev:A New Issue 07-03-08 ec

Start Qty: 20.00

Required Qty: 20.00

IPP Rev:B Added Drain Holes 07-07-09 JLM

IPP Rev:C As per Rev C 07-09-09 JLM Verified By:EC

Component Item ID/ MNEO60S.063	Replacement Barcode	Mfg/ Purchased	Bin No	Primary Last	Route 100	Unit of sf	Qty on 378.0000	Remaining 22.3158	Qty Barcode	Date 13/04/10	Status
NEOPRENE SHEET 0.063											

Warehouse Loc Qty Loc Code

Location

Main Warehouse

MAT052

378

114176

378

114176

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DART AEROSPACE LTD	Work Order:	57682
Description: Gasket	Part Number:	D3566-5
Inspection Dwg: D3566 Rev: C		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<u>B</u>	Audited by:	<u>S</u>	Prototype Approval:	N/A
Date:	10-4-13	Date:	<u>10/04/14</u>	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.03.14	New Issue	KJ/JLM	
B	07.07.18	Dimensions updated per Dwg Rev. B	KJ/JLM	
C	07.09.06	Ø0.188 dimension removed	KJJ/LM	
D	08.01.16	Dwg Rev updated	KJ/EC/DD	AA

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SHOP COPY

RETURN TO

ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

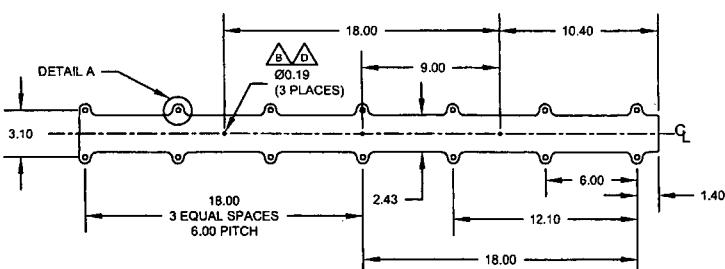
WITHOUT NOTICE

WORK ORDER

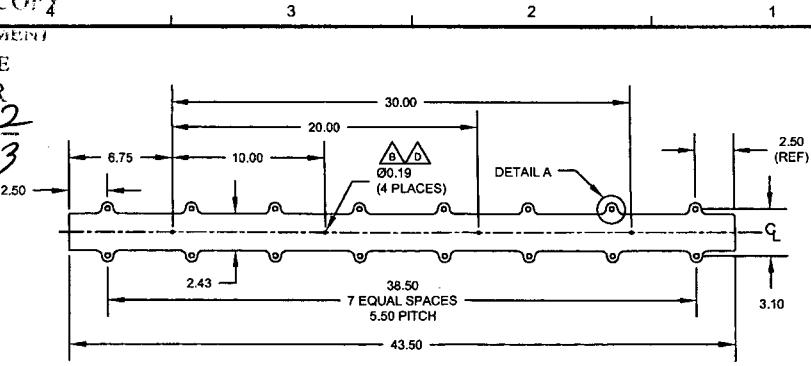
NO. 54782

BS 10-04-13

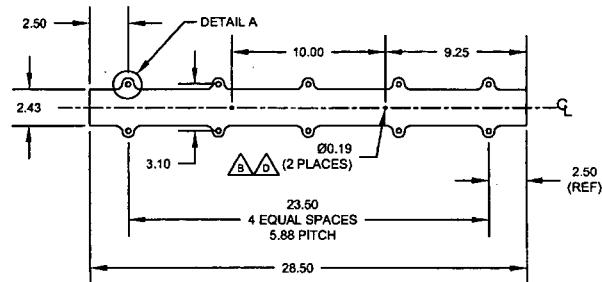
8 1 7 1 6 1 5 1 3 1 2 1 1



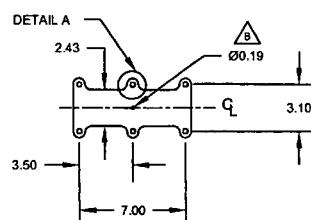
D3566-1 GASKET



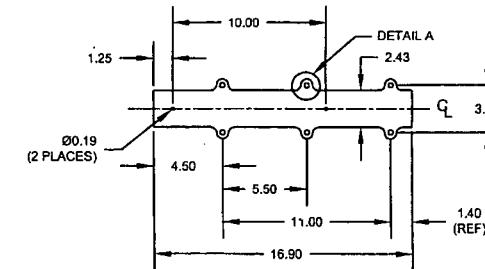
D3566-5 GASKET



D3566-7 GASKET



D3566-13 GASKET



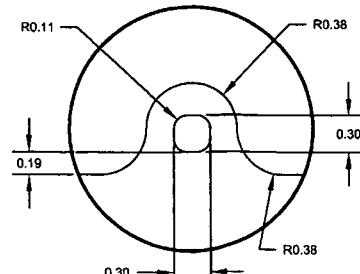
D3566-15 GASKET

RELEASED

07.08.04

NOTES:

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC M-NEO60-S.063)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: SEE TABLE IN ZONE A3
- 8) PARTS ARE SYMMETRIC ABOUT $\frac{1}{4}$



DETAIL A
SCALE 1:1

WEIGHTS:
D3566-1 0.29 lbs
D3566-5 0.36 lbs
D3566-7 0.24 lbs
D3566-13 0.07 lbs
D3566-15 0.15 lbs

8 1 7 1 6 1 5 1 3 1 2 1 1

C	UPDATE DRAWING TEMPLATE; CHANGE ALL (TYP X PLS) TO (X PLACES); A8: UPDATE NOTES; A8, B2: ADD D3566-15; A5: INCREASE SIZE OF DETAIL A;	CB	07.08.21
B	ADD DRAIN HOLES	PH	07.04.17
A	NEW ISSUE	PH	06.12.18
REV.	DESCRIPTION		
DESIGN	PH	DART AEROSPACE LTD	
DRAWN	CB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PH	DRAWING NO.	REV. C
MFG. APPR.	PH	D3566	SHEET 1 OF 1
APPROVED	PH	TITLE	SCALE
DE APPR.	PH	GASKET	1:8
DATE	07.08.21	COPYRIGHT © 2006 BY DART AEROSPACE LTD	

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